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Machine use precautions

1. After the machine is received, please open and take out the tape spool installation drawer board, observe the installation and winding path of tape, meanwhile you need make a good record in order to ensure the method of installing new tape roll after using up the old tape is consistent with the observed process.
2. When the tape is used up, please firstly install new tape roll, then press Reset key to exit the rest of the tape in the machine, which is strictly forbidden to load into the machine otherwise it will cause the faults that users can't handle themselves.
3. If the cassette fault appears, please press the Back and Reset key firstly, if the tape can be reset, you can cut the deformation portion of the tape head and then load the tape again. If the tape can't exit after pressing the Back and Reset key, please don't exclude cassette fault through pressing these keys many times. Multiple taps on those keys will make the deformed

tape stuck in the tape slot appears plastic deformation or broken caused by roller friction heating, and users can't handle themselves. Keep in mind that if one time reset can't remove the tape, please pull out the tape by hand at the entering tape mouth, meanwhile press the Reset and Back key to help the machine out of tape. Of course, if the cassette failure appears, you can directly contact the technical staff of the sales department by telephone and will be provided with troubleshooting guide.

4. If the fault occurred frequently after installing a new tape roll, please replace other tape and measure the width of the tape that the width range of standard tape is between 11.35 mm and 11.65 mm. If the tape is too wide or too narrow and is out of standard width range, please don't use and contact us.

5. In order to avoid some faults caused by incorrect and improper operation, the machine should be operated by personnel who are familiar with the machine instructions and operational considerations.

6. When the strapping tape is installed, the tape head must pass through the missing tape detection roller firstly, then insert the tape head that the tortuosity of tape head is downwards into the entering tape mouth. If the tape doesn't pass through the missing tape detection roller, the core paper and adhesive tape will be brought into the machine when the tape is used up, finally cause the cassette fault that users can't handle themselves.

7. The machine must be protected against rain when used in the outdoors or open-air environment, must also avoid direct sunlight or diffuse to the sensor window, otherwise there will be a fault or misoperation for the machine.
8. The binders should not be filled with sand or impurities, which maybe accumulate in the tape slot and cause a cassette fault of the machine.
9. Please ensure that tape slot at the bottom of strapping box is clean and smooth, you should also check and clean the tape slot before using and after using the machine, which can't accumulate the falling objects or dust.
10. It is strictly prohibited for the machine to tie up such objects that the diameter difference of both sides is so large.
11. If the cassette failure that tape transport electric motor turns around and stops crossways appears, please turn off the machine power immediately, rotate the mechanical torque regulating knob counterclockwise until the minimum, pull out the strapping tape that is stuck in the machine from the entering tape mouth. Then rotate the mechanical torque regulating knob clockwise and power the machine, finally the machine can be used normally after entering strapping tape.
12. The machine must be equipped with special strapping tape which is in accordance with the machine technical index requirements of the machine. It is strictly prohibited to load other

strapping tape into the machine, otherwise the machine will not be repaired freely because of the faults caused by the above situation.

13. It is strictly prohibited to open the machine shell privately.